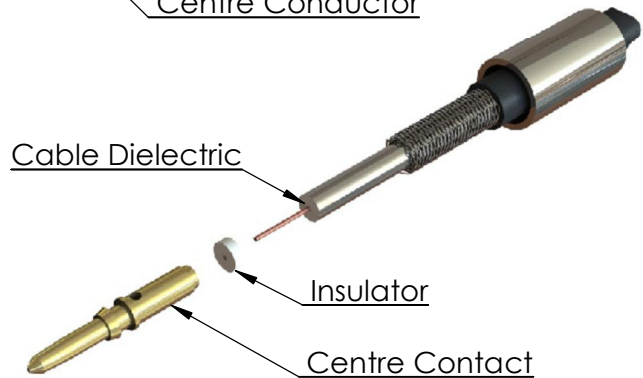


ASSEMBLY PROCEDURE : AP013

1. Slide the crimp sleeve onto the cable.
2. Strip the cable to the dimensions given on the connectors datasheet.



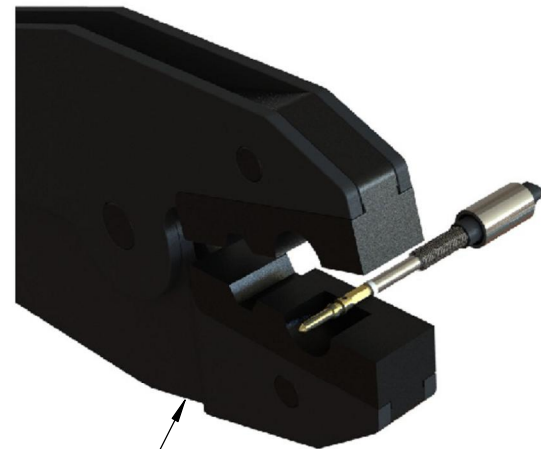
3. Slide Insulator onto cable centre conductor up to cable dielectric. Ensure centre contact fully emerges undamaged from the end of the Insulator.



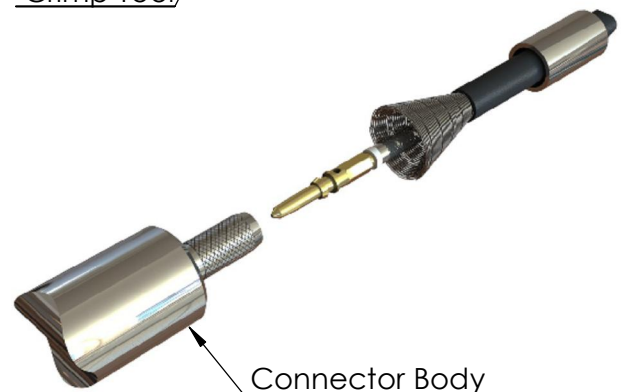
4. Slide the centre contact onto the cable conductor up to Insulator. If the conductor is of stranded construction, ensure all the strands have entered the contact.

5. Ensure that the conductor is visible through the contact's inspection hole.

6. Crimp the centre contact using the appropriate sized crimping tool given in the datasheet. Carefully check the joint.



7. Slide the cable into the connector and push home until the centre contact "CLICKS" into place in the connectors dielectric. Ensure all the braid strands pass outside over the knurled area of the connector.



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A4	SHEET 1 OF 2		DIMENSIONS ARE IN MILLIMETERS		
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ASSEMBLY PROCEDURE : AP013


8. Slide the crimp sleeve forward over the braid and knurled area of the connector to the rear of the connector body.
9. Crimp the crimp sleeve using the appropriate sized crimp tool given on the connectors datasheet (trim excess braid if necessary)



10. Carefully check the assembly.



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