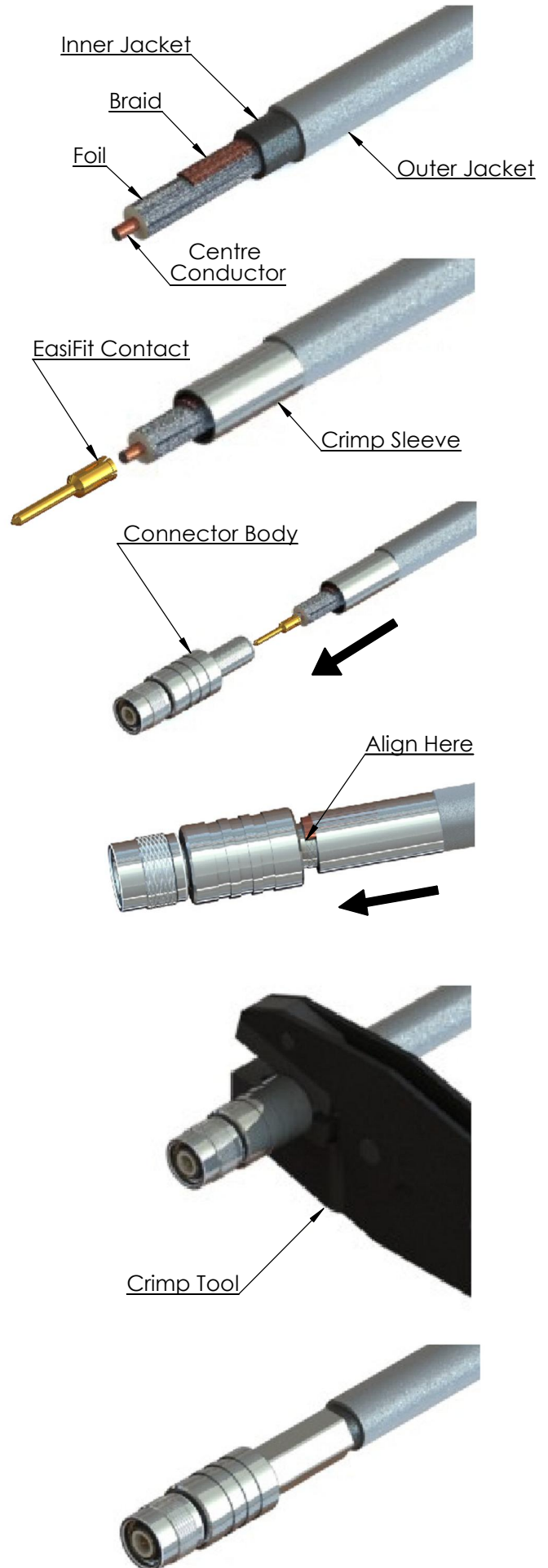


ASSEMBLY PROCEDURE : AP021

- Strip the cable to the dimensions given on the connectors datasheet. Check for damage, the axial straightness and the concentricity of the centre conductor and foil.
- Using an appropriate deburring tool, deburr the end of the centre conductor so that it is smooth and circular.
- Slide the crimp sleeve onto the cable up to the outer jacket, then slide the EasiFit contact onto the Centre Conductor of the cable.
- Carefully raise the cable braid slightly and slide the cable into the connector body. The foil screen must remain around the cables dielectric, and pass inside the connectors rear bore. The braid should go between the knurled area and the crimp sleeve as shown.
- Continue to slide the cable in until the braid is aligned with the end of the knurled area. You should feel some slight resistance as the centre conductor engages with the connectors centre contact, about 5mm before you reach the alignment point.
- Slide the crimp sleeve forward over the braid and knurled area of the connector to the rear of the connector body.
- Crimp the crimp sleeve twice using the appropriate sized crimp tool given on the connectors datasheet. You will need to repeat the crimping operation to crimp the braid and the black inner jacket.
- Carefully check the assembly.



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A4	SHEET 1 OF 1		DIMENSIONS ARE IN MILLIMETRES		
REVISION :	A01	NAME	SIGNATURE	DATE	
ISSUE :	0	DRAWN	GE		24/02/2011
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