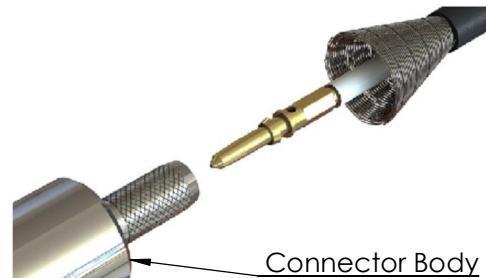
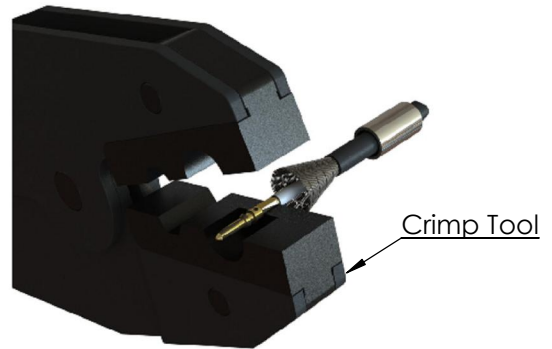
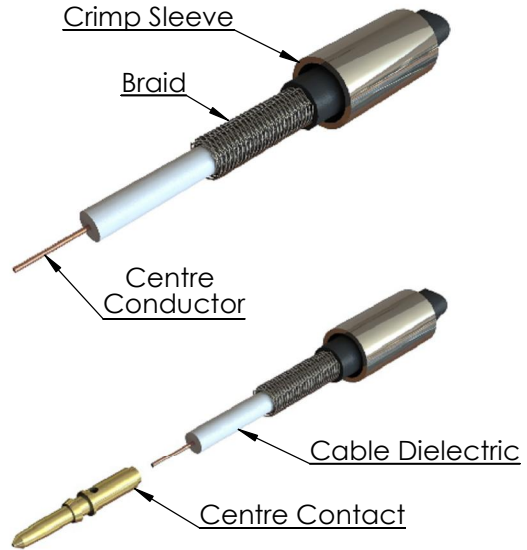


# ASSEMBLY PROCEDURE : AP019

1. Slide the crimp sleeve onto the cable.
2. Strip the cable to the dimensions given on the connectors datasheet. If the cable has a foil screen please check the datasheet for the stripping length of this screen.
3. Slide the centre contact onto the cable conductor up to cable dielectric. If the conductor is of stranded construction, ensure all the strands have entered the contact.
4. Ensure that the conductor is visible through the contact's inspection hole.
5. Crimp the centre contact using the appropriate sized crimping tool given in the datasheet. Carefully check the joint.
6. Fan the cable braid out. On foil screened cables the foil must remain around the cables dielectric, and pass inside the connectors rear bore. It must never be placed over the knurled area, as the tapes often used in the construction of this screen could insulate all the screens from the connector.
7. Slide the cable into the connector body and push the centre contact into place in the connectors dielectric. Notable resistance should be felt against the centre contact. On most designs the centre contact assembly should retain the weight of the connector body if held vertically if correctly assembled. Ensure all the braid strands pass outside over the knurled area of the connector.
8. Slide the crimp sleeve forward over the braid and knurled area of the connector to the rear of the connector body.
9. Crimp the crimp sleeve using the appropriate sized crimp tool given on the connectors datasheet (trim excess braid if necessary)
10. Carefully check the assembly.



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<b>A4</b>	<b>SHEET 1 OF 1</b>		<b>DIMENSIONS ARE IN MILLIMETERS</b>		
<b>REVISION :</b>	<b>A00</b>		<b>NAME</b>	<b>SIGNATURE</b>	<b>DATE</b>
<b>ISSUE :</b>	<b>0</b>	<b>DRAWN</b>	GE		13/06/2012
		<b>CHK'D</b>	IG		13/06/2012
		<b>APPV'D</b>			
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