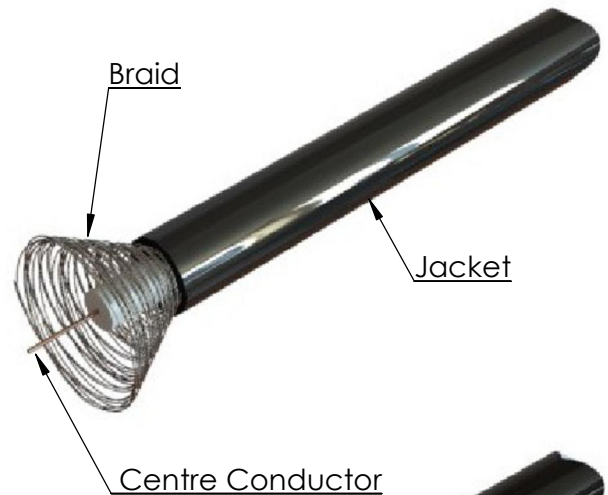


ASSEMBLY PROCEDURE : AP009

1. Strip the cable to the dimensions given on the connectors datasheet. If the cable has a foil screen please check the datasheet for the stripping length of this screen. Check to ensure the cables centre conductor is undamaged.



2. Fan the braid out and fold it back over the cable jacket.



3. Slide the cable into the connector body. The dielectric should go through the centre bore, with the braid and jacket going over the inner part of the connector body but inside the outer part. Push home until the cable dielectric is flush with the inside front face of the body. Make sure the cables centre conductor is undamaged.



4. Place the assembled Connector Body and Cable into the appropriate sized crimp tool, given on the connectors datasheet, and crimp.(trim excess braid if necessary)



5. Carefully check the assembly.

A4	SHEET 1 OF 1		DIMENSIONS ARE IN MILLIMETERS		
REVISION :	A00		NAME	SIGNATURE	DATE
ISSUE :	1	DRAWN	GE		05/12/2010
		CHK'D	IG		05/12/2010
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