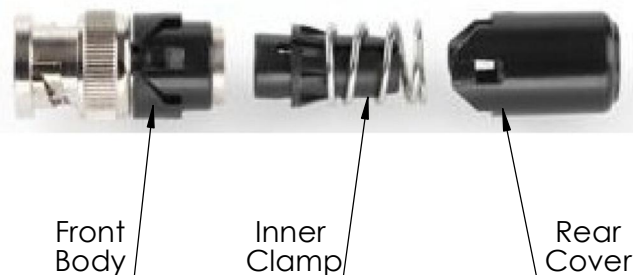
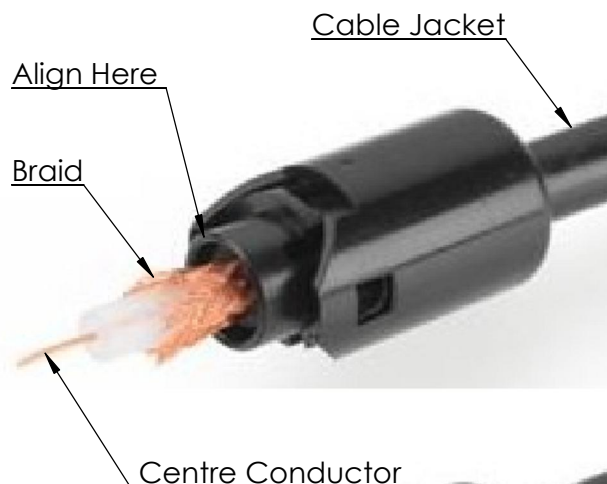


ASSEMBLY PROCEDURE : AP008

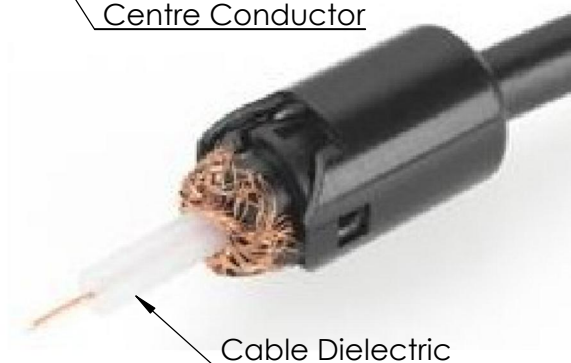
1. Strip the cable to the dimensions given on the connectors datasheet. If the cable has a foil screen please check the datasheet for the stripping length of this screen.
2. Check to ensure the cables centre conductor is undamaged.



3. Slide the Rear Cover and then Inner Clamp over cable. Position the Inner Clamp so that the end of the Cable Jacket passes through and is level with the end of the Clamp. All of the braid should be visible as shown.




4. Fan the braid out evenly over the front of the Clamp



5. Slide this cable assembly into the rear of the Front Body and push home.
6. Slide the Rear Cover forward and visually align the the square holes with the molded pins on the Front Body.
7. Now push firmly together until the Rear Cover "CLICKS" into place on both sides.
8. Check Assembly.



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A4	SHEET 1 OF 1		DIMENSIONS ARE IN MILLIMETERS		
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ISSUE :	1	DRAWN	GE		05/12/2010
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