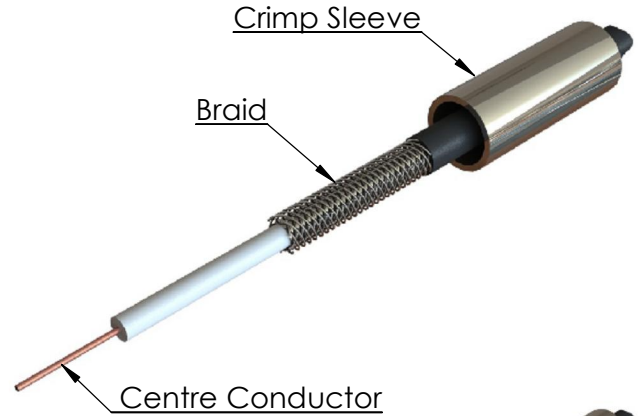
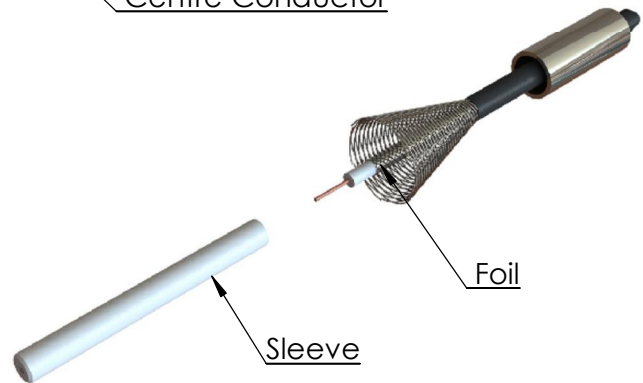


ASSEMBLY PROCEDURE : AP024

1. Slide the crimp sleeve onto the cable.
2. Strip the cable to the dimensions given on the connectors datasheet. If the cable has a foil screen please check the datasheet for the stripping length of this screen.



3. Fan the braid out slightly. Push the white sleeve carefully over the dielectric and foil if applicable, but under the braid as shown. Slightly rotating the sleeve in the direction of the wrap of the foil as its inserted will help to keep the foil against the dielectric. Ensure centre contact fully emerges undamaged from the end of the sleeve.

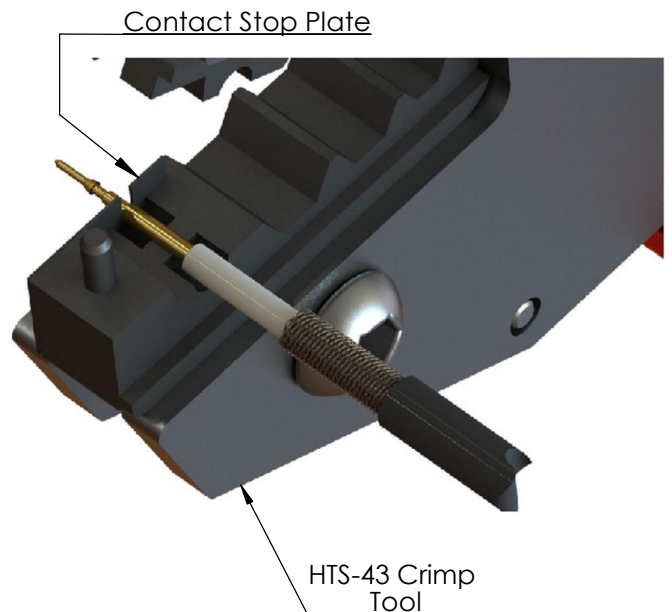


4. Slide the centre contact onto the cable conductor up to cable dielectric. If the conductor is of stranded construction, ensure all the strands have entered the contact.



5. Ensure that the conductor is visible through the contact's inspection hole.

6. Carefully place Cable and Centre Contact assembly into the crimp tool. The Front of the contact should be placed into the slot in the Contact Stop Plate. Push the Centre Contact forward until the rear diameter of the Centre Contact butts up against the plate as shown. Crimp the centre contact. Remove and carefully check the crimp joint.

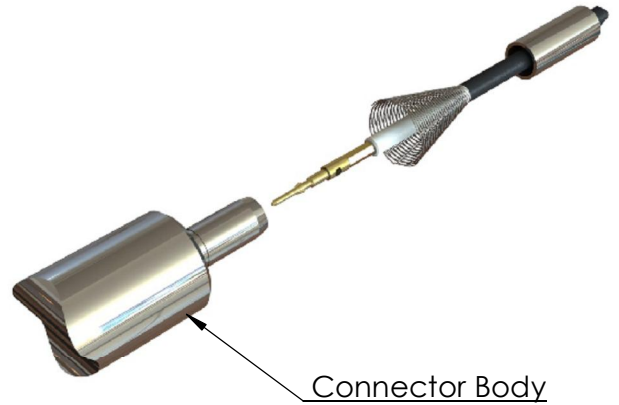


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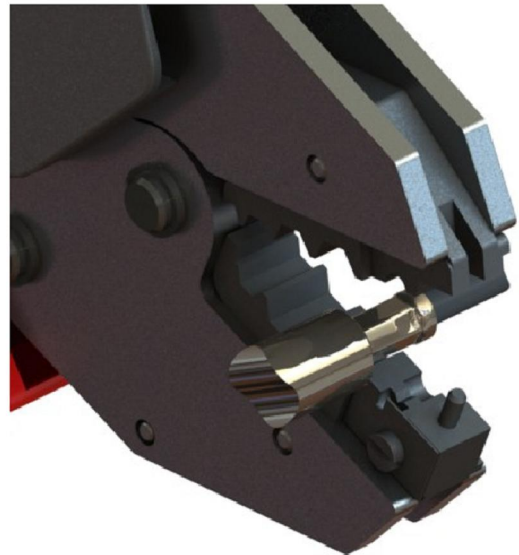
A4	SHEET 1 OF 2		DIMENSIONS ARE IN MILLIMETRES		
REVISION :	A00	NAME	SIGNATURE	DATE	
ISSUE :	1	DRAWN	GE		18/11/2011
		CHK'D	IG		21/11/2011
		APPV'D			
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ASSEMBLY PROCEDURE : AP024

- Slide the cable into the connector and push home until the centre contact "CLICKS" into place in the connectors dielectric. Ensure all the braid strands pass outside over the knurled area of the connector.




- Slide the crimp sleeve forward over the braid and knurled area of the connector to the rear of the connector body.
- Crimp the crimp sleeve using the appropriate sized crimp tool given on the connectors datasheet (trim excess braid if necessary)



- Carefully check the assembly.



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A4	SHEET 2 OF 2		DIMENSIONS ARE IN MILLIMETERS		
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