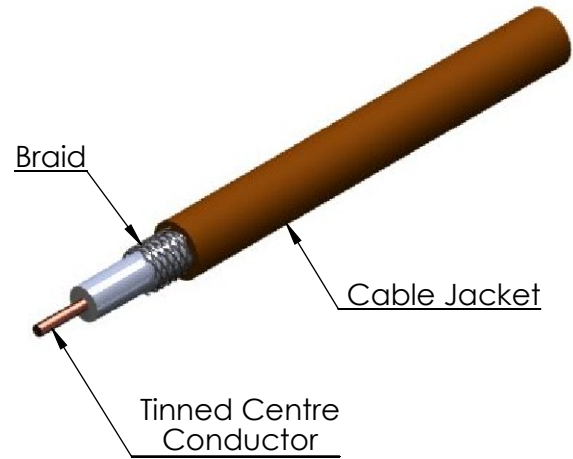
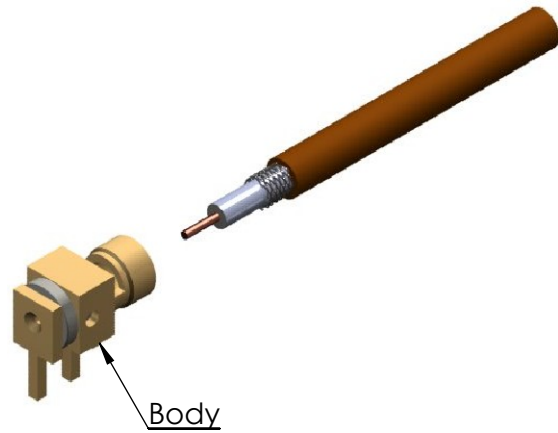


ASSEMBLY PROCEDURE : AP034

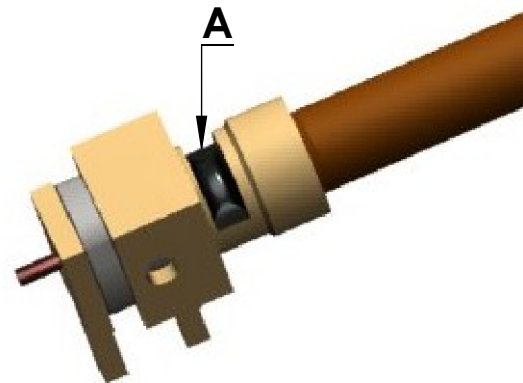
1. If used, place Heatshrink sleeve over cable.
2. Strip the cable to the dimensions given on the connectors datasheet.
3. Check to ensure the cables centre conductor is undamaged. Then using an appropriate solder, carefully Tin the centre conductor.



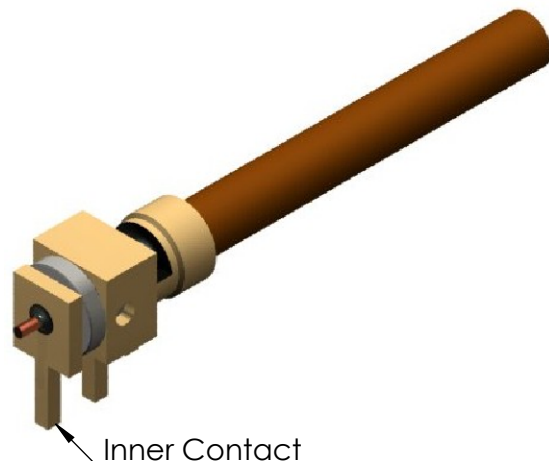
4. Slide cable into body to the positive stop.



5. Using the appropriate tool, solder the braid to the body through slot "A". Care should be taken not to overheat the braid or body to avoid damaging the Insulator or cable dielectric. Allow to cool and inspect joint.



6. Using the appropriate tool, solder the centre conductor to the inner contact. Care should be taken not to overheat the contact or conductor to avoid damaging the insulator or cable dielectric. Allow to cool and inspect joint.



7. If used, slide the heatshrink sleeve forward over slot "A" of the assembly. Carefully apply heat from a suitable source to the heatshrink sleeving. Once Shrinking completed, allow the assembly to completely cool before it is touched or subjected to any mechanical load. Check the finished assembly for damage or loose parts.

A4	SHEET 1 OF 1		DIMENSIONS ARE IN MILLIMETRES		
REVISION :	A00		NAME	SIGNATURE	DATE
ISSUE :	1	DRAWN	GE		07/05/2013
		CHK'D	PS		07/05/2013
		APPV'D			
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