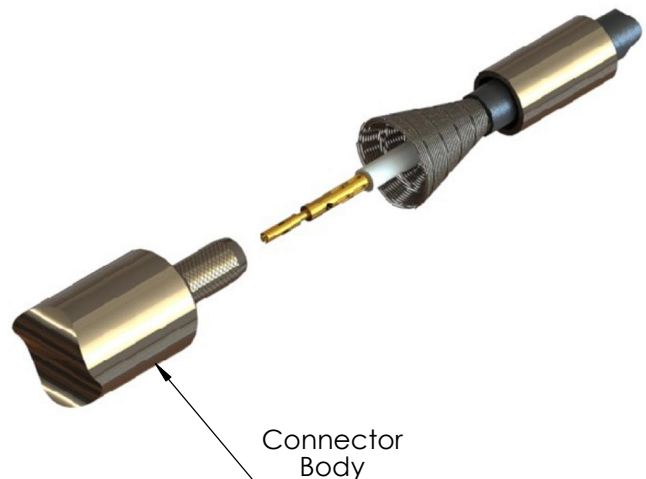
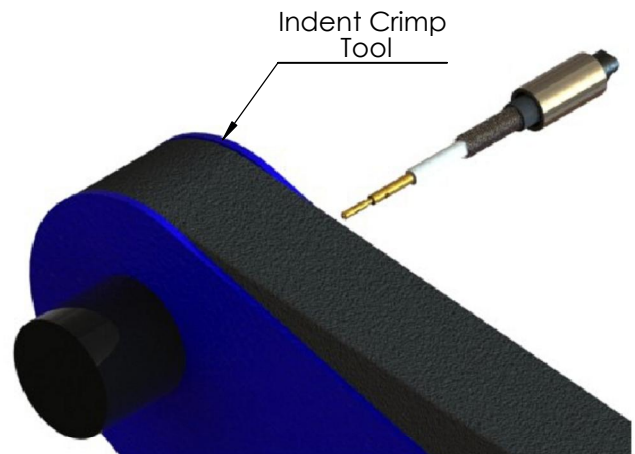
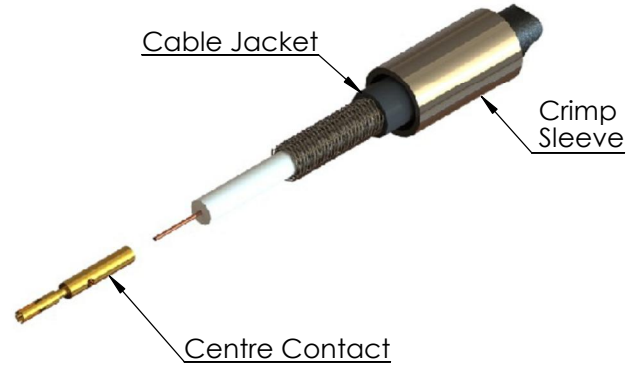
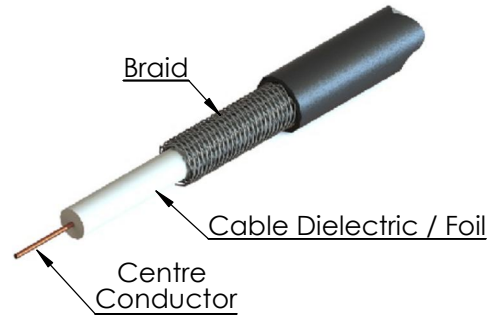



# ASSEMBLY PROCEDURE : AP020

1. Slide the crimp sleeve onto the cable.
2. Strip the cable to the dimensions given on the connectors datasheet. If the cable has a foil screen please check the datasheet for the stripping length of this screen.
3. Slide the adaptor provided over the cable dielectric.
4. Slide the centre contact onto the cable conductor up to cable dielectric. If the conductor is of stranded construction, ensure all the strands have entered the contact.
5. Ensure that the conductor is visible through the contact's inspection hole.
6. Using the information given on the connectors datasheet, set the selector position and insert the Positioner into the Crimp tool. Carefully place Cable & Contact in to the Crimp Tool, and crimp the centre contact. Remove this assembly from the tool. Carefully check the crimp joint.
7. Fan the cable braid out. On foil screened cables the foil must remain around the cables dielectric, and pass inside the connectors rear bore. It must never be placed over the knurled area, as the tapes often used in the construction of this screen could insulate all the screens from the connector.
8. Slide the cable into the connector and push home until the centre contact "CLICKS" into place in the connectors dielectric. Ensure all the braid strands pass outside over the knurled area of the connector.



© 2010. THIS DOCUMENT IS THE PROPERTY OF OWNER. REPRODUCTION OR COMMUNICATION IN ANY FORM TO A THIRD PARTY IS PROHIBITED WITHOUT PRIOR WRITTEN CONSENT

<b>A4</b>	<b>SHEET 1 OF 2</b>		<b>DIMENSIONS ARE IN MILLIMETRES</b>		
<b>REVISION :</b>	<b>A00</b>	<b>NAME</b>	<b>SIGNATURE</b>	<b>DATE</b>	
<b>ISSUE :</b>	<b>1</b>	<b>DRAWN</b>	GE		11/08/2011
		<b>CHK'D</b>	IG		11/08/2011
		<b>APPV'D</b>			
<p><b>6-8 COLNE ROAD, TWICKENHAM, MIDDLESEX. TW1 4JR</b></p> <p><small>THE INFORMATION IS GIVEN AS AN INDICATION ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE. IN THE CONTINUAL GOAL TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO MAKE ANY MODIFICATIONS NECESSARY WITHOUT PRIOR NOTICE.</small></p>					

# ASSEMBLY PROCEDURE : AP020


9. Slide the crimp sleeve forward over the braid and knurled area of the connector to the rear of the connector body.
10. Crimp the crimp sleeve using the appropriate sized crimp tool given on the connectors datasheet (trim excess braid if necessary)



11. Carefully check the assembly.



© 2010. THIS DOCUMENT IS THE PROPERTY OF OWNER. REPRODUCTION OR COMMUNICATION IN ANY FORM TO A THIRD PARTY IS PROHIBITED WITHOUT PRIOR WRITTEN CONSENT

<b>A4</b>	<b>SHEET 2 OF 2</b>		<b>DIMENSIONS ARE IN MILLIMETERS</b>		
<b>REVISION :</b>	<b>A00</b>		<b>NAME</b>	<b>SIGNATURE</b>	<b>DATE</b>
<b>ISSUE :</b>	<b>1</b>	<b>DRAWN</b>	GE		11/08/2011
		<b>CHK'D</b>	IG		11/08/2011
		<b>APPV'D</b>			
<b>6-8 COLNE ROAD, TWICKENHAM, MIDDLESEX. TW1 4JR</b>		<small>THE INFORMATION IS GIVEN AS AN INDICATION ONLY AND IS SUBJECT TO CHANGE WITHOUT NOTICE. IN THE CONTINUAL GOAL TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO MAKE ANY MODIFICATIONS NECESSARY WITHOUT PRIOR NOTICE.</small>			